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Claims After Amendment

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Sample E was the same as Sample D, but a more durable version thereof. The whole composite structure was pre-bonded with a small amount of polymer before the scatter hard polymeric binder coating was applied to the surface of layer 14.

1. A bi-functional nonwoven fabric wipe, comprising:
  - a hydroentangled composite fibrous matrix having first and second opposite expansive surfaces,  
said first expansive surface being provided by a first outer layer of said composite fibrous matrix, and exhibiting a first surface texture,
  - said second expansive surface being provided by a second outer layer of said composite fibrous matrix, said second expansive surface having a binder composition applied thereto for enhancing surface abrasiveness of said second expansive surface, said second expansive surface thereby exhibiting a relatively abrasive surface texture,  
whereby the differing surface textures of said opposite expansive surface provide bi-functional characteristics for said wipe.
4. A bi-functional nonwoven fabric wipe in accordance with claim 2, wherein:  
said differing colors of said first and second expansive surfaces comprise a colored binder composition applied to said second expansive surface.
6. A bi-functional nonwoven fabric wipe in accordance with claim 1, wherein:  
said binder composition is scatter-applied.
7. A bi-functional nonwoven fabric wipe in accordance with claim 1, wherein:  
said binder composition is pattern-applied.
10. A bi-functional nonwoven fabric wipe in accordance with claim 8, wherein:  
said blend comprises rayon fibrous material and polyethylene terephthalate fibrous material.

13. A bi-functional nonwoven fabric wipe in accordance with claim 11,  
wherein:

    said first outer layer consists essentially of rayon fibers, and said second outer  
layer comprises a blend of polyethylene terephthalate fibers and rayon fibers.